



Design Envelope Pumps Part Kits

Design Envelope Permanent
Magnet (DEPM) Motor Pumps

Design Envelope Intelligent
Variable Speed (IVS) Pumps

CATALOG

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INTRODUCTION

Armstrong was founded on the core values of Community, Service, Learning and Innovation. Reflecting our commitment to service, Armstrong now provides 360 Service and Support. Working collaboratively with the 'partner' companies in our network, we're ready to provide the service and support that customers need in relation to building performance.

A key part of serving our customers is providing Genuine Armstrong Replacement Parts to support installations of our products. But the value we provide goes beyond the quality of the replacement part.

With the availability of parts in packaged kits, you'll never have to leave a repair incomplete just because you didn't have all the pieces required for the job. And you won't have to pay a premium for rush delivery of additional parts.

Your customers will be happier, because their mechanical systems will be returned to service earlier. That means you'll be more likely to get their repeat business.

The Armstrong replacement parts program serves contractors and end customers through a combination of : Availability, Easy Selection, Easy Transactions, Quick Delivery and Technical Support.

AVAILABILITY

- Dedicated service parts inventory
- Real-time inventory information
- Active channel inventory management

EASY SELECTION

- Parts selection charts with updated descriptions, pictures and sizing details
- Illustrated part selection information
- Product details on packaging
- All items within each Parts Kit are carefully selected for accurate sizing

EASE OF TRANSACTION

- Parts and Kits available in [ADEPT](#) Locator tool for local parts dealers
- Complete parts kits reduce the work to source items.
- One search and one order address a service issue

QUICK DELIVERY OF PARTS SOLUTIONS

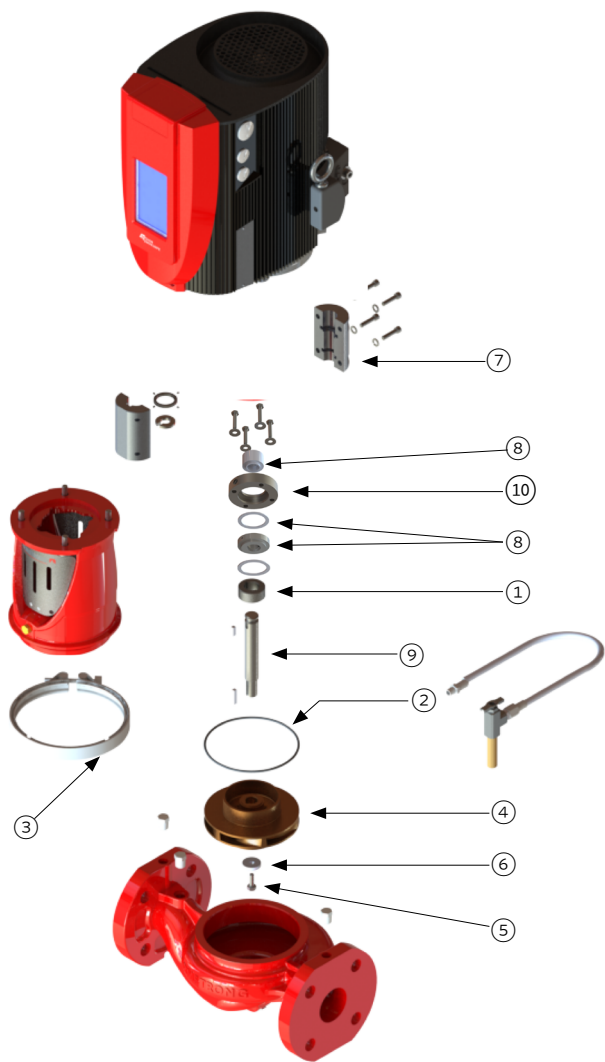
- On-time shipment
- Options for shipping service levels
- Parts Kits include all parts and related items required to complete replacement work

SUPPORT

- Trained Armstrong support professionals
- Dedicated 24x7 service and support parts

DESIGN ENVELOPE VERTICAL IN-LINE PUMPING UNIT

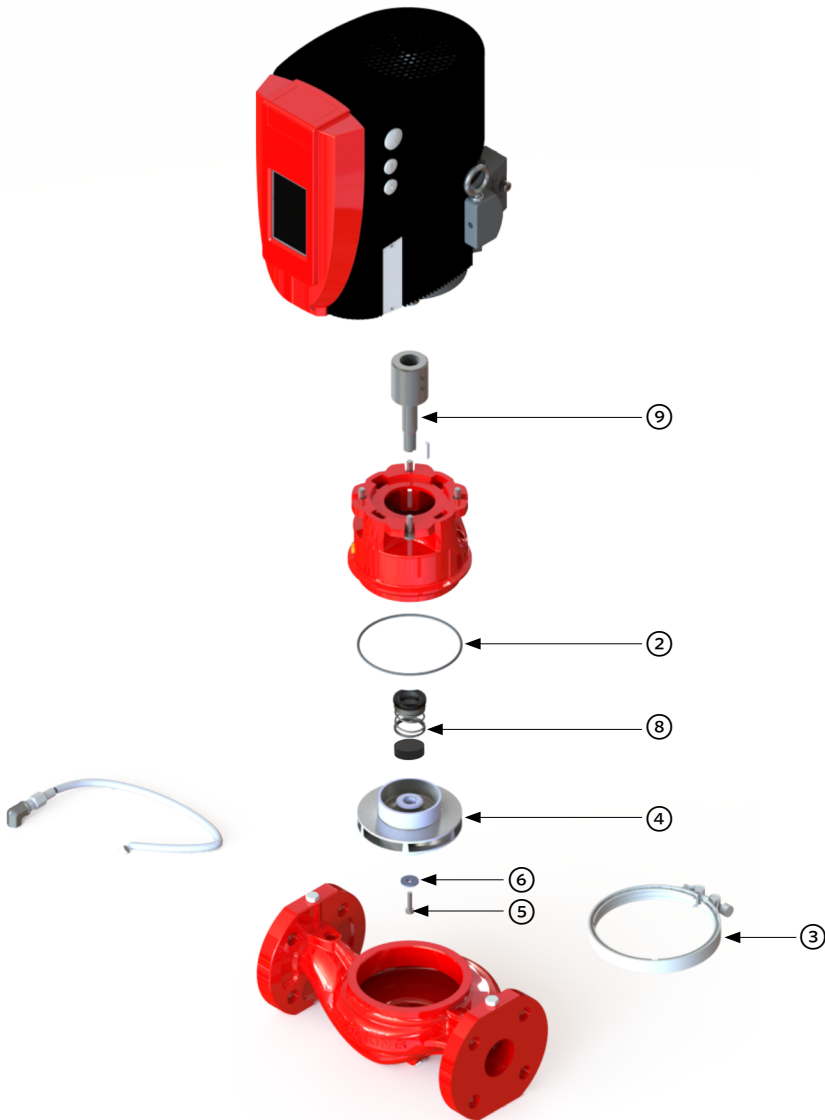
DESIGN ENVELOPE 4300 & 4322 PARTS LIST



ITEM	DESCRIPTION
①	Carbon Bush
②	Casing O-ring
③	Clamp V-Ring
⑦	Coupling
⑩	Cover Seal
④	Impeller
⑤	Impeller Cap Screw
⑥	Impeller Washer
⑧	Mechanical Seal
⑨	Shaft

DESIGN ENVELOPE VERTICAL IN-LINE PUMPING UNIT

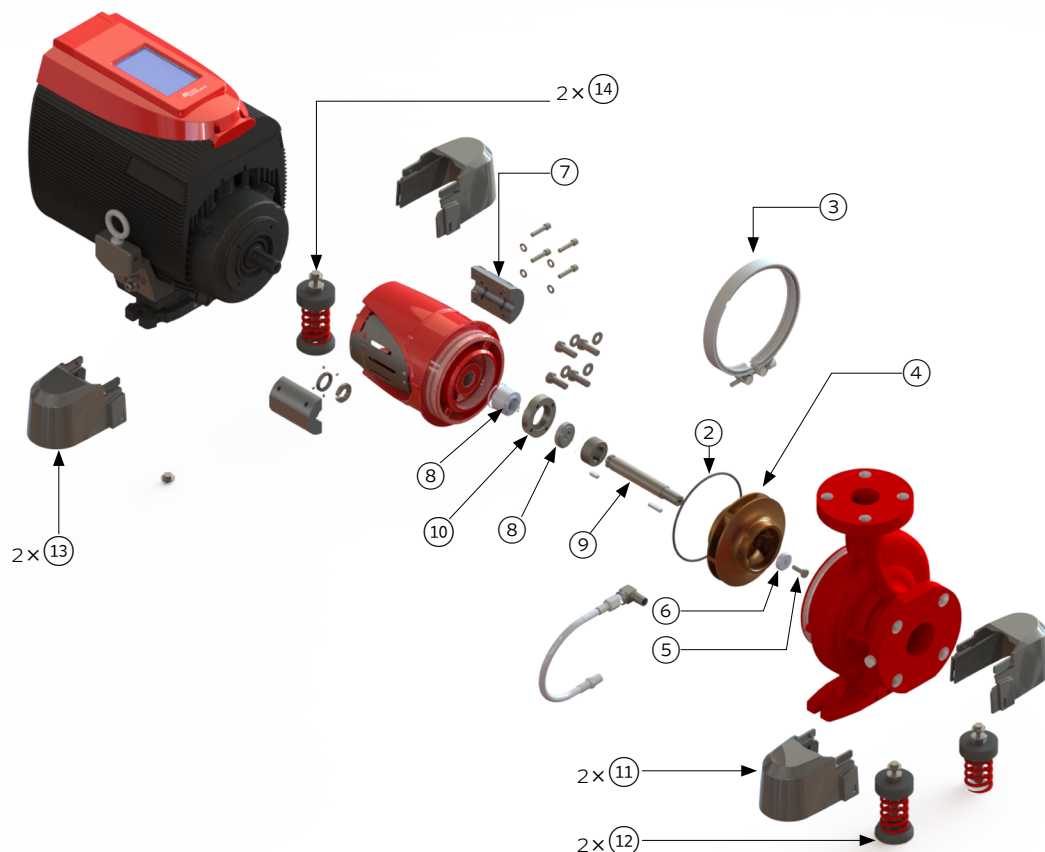
DESIGN ENVELOPE 4380 & 4372 PARTS LIST



ITEM	DESCRIPTION
②	Casing O-ring
③	Clamp V-Ring
④	Impeller
⑤	Impeller Cap Screw
⑥	Impeller Washer
⑧	Mechanical Seal
⑨	Shaft

DESIGN ENVELOPE END SUCTION PUMPING UNIT

DESIGN ENVELOPE 4200H PARTS LIST



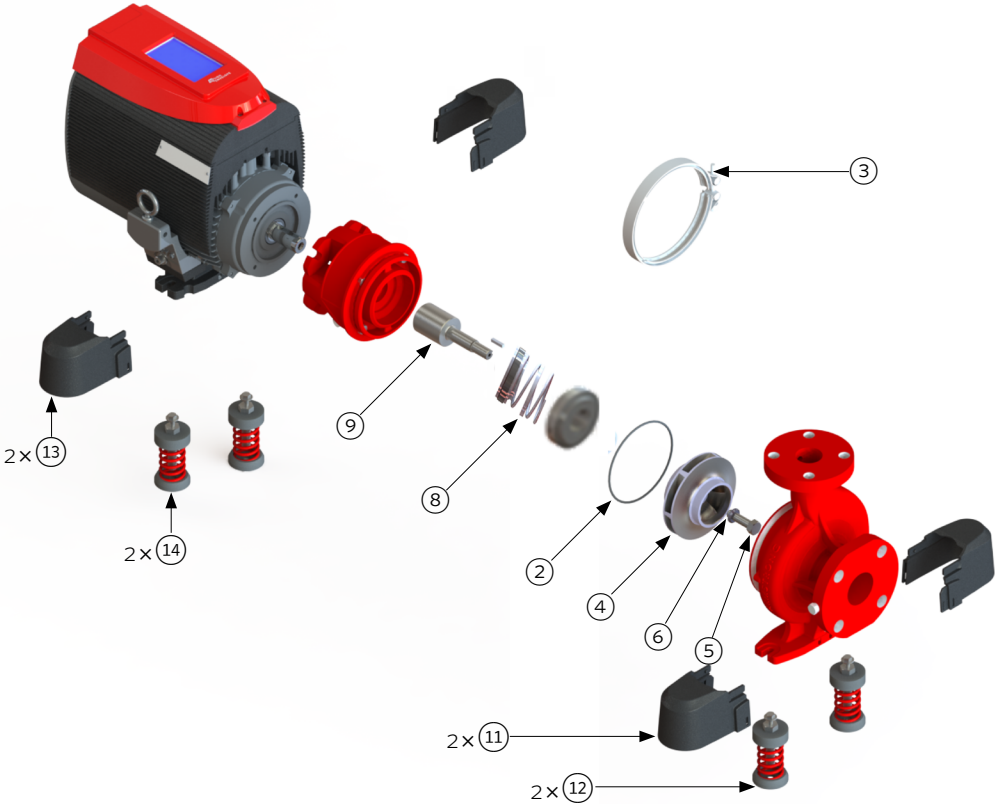
ITEM	DESCRIPTION
②	Casing O-ring
③	Clamp V-Ring
⑦	Coupling
⑩	Cover Seal
④	Impeller
⑤	Impeller Cap Screw
⑥	Impeller Washer

ITEM	DESCRIPTION
⑧	Mechanical Seal
⑨	Shaft
⑪	Shroud - Casing
⑬	Shroud - Motor
⑫	Spring Isolator - Casing
⑭	Spring Isolator - Motor

DESIGN ENVELOPE

END SUCTION PUMPING UNIT

DESIGN ENVELOPE 4280 PARTS LIST



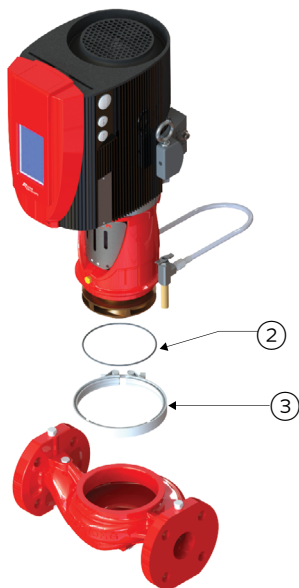
ITEM	DESCRIPTION
②	Casing O-ring
③	Clamp V-Ring
④	Impeller
⑤	Impeller Capscrew
⑥	Impeller Washer
⑧	Mechanical Seal

ITEM	DESCRIPTION
⑨	Shaft
⑪	Shroud - Casing
⑬	Shroud - Motor
⑫	Spring Isolator - Casing
⑭	Spring Isolator - Motor

PUMP PARTS KITS

V-CLAMP RING KIT

DESIGN ENVELOPE 4300, 4380, 4322 & 4372



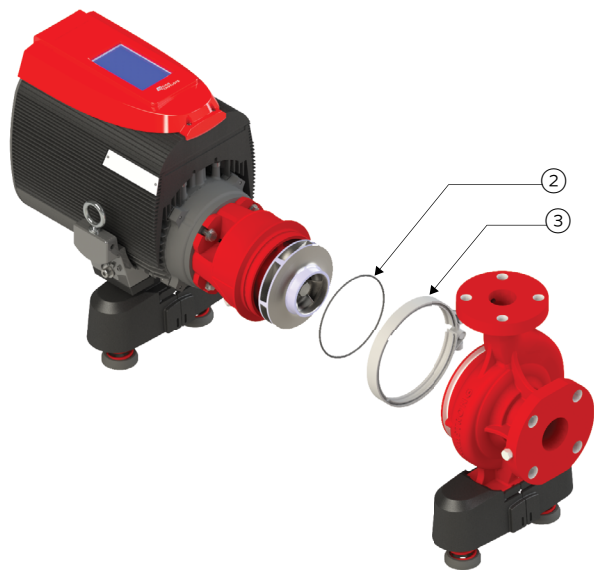
KIT CONTENTS

ITEM	DESCRIPTION
②	Casing O-ring
③	V-Clamp Ring

KIT PART NUMBERS

PUMP SIZE	PART NUMBER	QTY REQ.
1×1×3 (25–80)	8945800–810K	1
1.5×1.5×3 (40–80)	8945800–810K	1
1.25×1.25×5 (32–125)	8945800–814K	1
1.5×1.5×5 (40–125)	8945800–814K	1
2×2×5 (50–125)	8945800–814K	1
2.5×2.5×5 (65–125)	8945800–814K	1
3×3×5 (80–125)	8945800–814K	1

DESIGN ENVELOPE 4200H & 4280



KIT CONTENTS

ITEM	DESCRIPTION
②	Casing O-ring
③	V-Clamp Ring

KIT PART NUMBERS

PUMP SIZE	PART NUMBER	QTY REQ.
1.5×1.25×3 (32–80)	8945800–810K	1
2×1.5×5 (40–125)	8945800–814K	1
2.5×2×5 (50–125)	8945800–814K	1
3×2.5×5 (65–125)	8945800–814K	1

PUMP PARTS KITS

SPRING ISOLATOR

DESIGN ENVELOPE 4200H & 4280



KIT CONTENTS

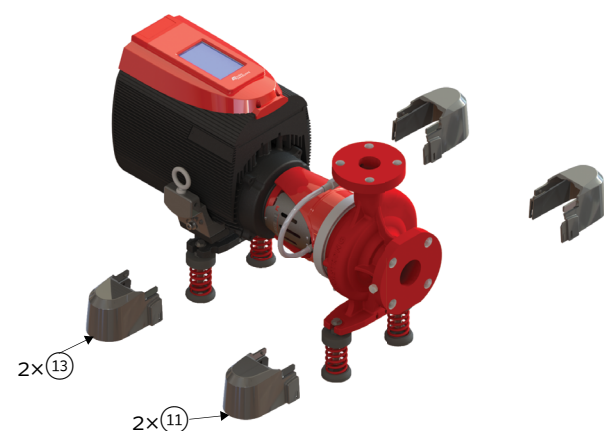
ITEM	DESCRIPTION
(12)	Spring Isolator - Casing
(14)	Spring Isolator - Motor

KIT PART NUMBERS

PUMP SIZE	POWER hp (kW)	PART NUMBER	QTY REQ.
1.5×1.25×3 (32–80)	1.0(0.75) – 1.5(1.1)	8975004–912	1
2×1.5×5 (40–125)	1.5(1.1) – 3.0(2.2)	8975004–912	1
2×1.5×5 (40–125)	4.0(3.0) – 10.0(7.5)	8975004–914	1
2×1.5×5 (40–125)	7.5(5.5) – 10.0(7.5)	8975004–914	1
2.5×2×5 (50–125)	1.5(1.1) – 2.0 (1.5)	8975004–912	1
2.5×2×5 (50–125)	3.0(2.2) – 7.5(5.5)	8975004–914	1
3×2.5×5 (65–125)	3.0(2.2) – 5.0(4.0)	8975004–913	1
3×2.5×5 (65–125)	7.5(5.5) – 10.0(7.5)	8975004–915	1

SHROUD PARTS

DESIGN ENVELOPE 4200H & 4280



KIT CONTENTS

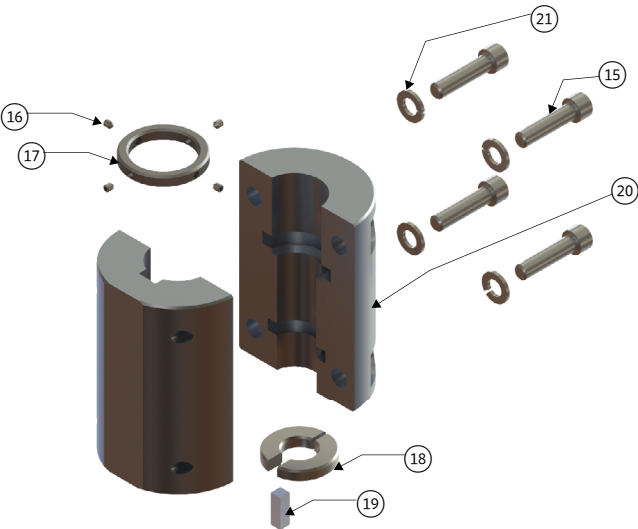
ITEM	DESCRIPTION
(11)	Shroud - Casing
(13)	Shroud - Motor

KIT PART NUMBERS

PUMP SIZE	FRAME	PART NUMBER	QTY REQ.
1.5×1.25×3 (32–80)	71/90S	8428653–003	1
2×1.5×5 (40–125)	90S/90	8428656–003	1
2.5×2×5 (50–125)		8428656–003	1
3×2.5×5 (65–125)		8428656–003	1
1.5×1.25×3 (32–80)	112	8428655–003	1
2×1.5×5 (40–125)		8428655–003	1
2.5×2×5 (50–125)		8428655–003	1
3×2.5×5 (65–125)		8428655–003	1

PUMP PARTS KITS

COUPLING KIT



KIT CONTENTS

ITEM	DESCRIPTION
15	Capscrew
16	Collar Screw
17	Motor Collar
18	Pump Collar
19	Pump Shaft Key
20	Split Coupling
21	Washer

KIT PART NUMBERS

DESIGN ENVELOPE 4200H

PUMP SIZE	POWER hp (kW)	FRAME	PART NUMBER	QTY REQ.
2×1.5×5 (40–125)	0.3 (0.25) 0.5 (0.37)	71	8428581-000K	1
2.5×2×5 (50–125)	0.75 (0.55) 1.0 (0.75)			
3×2.5×5 (65–125)	1.5 (1.1) 2.0 (1.5)			
2×1.5×5 (40–125)	1.0 (0.75)	90S	8428581-000K	1
2.5×2×5 (50–125)	1.5 (1.1)			
3×2.5×5 (65–125)	2.0 (1.5)			
2×1.5×5 (40–125)	2.0 (1.5) 3.0 (2.2)	90	8428582-000K	1
2.5×2×5 (50–125)	4.0 (3.0) 5.5 (4.0)			
3×2.5×5 (65–125)	7.5 (5.5) 10.0 (7.5)			
2×1.5×5 (40–125)	5.5 (4)	112	8428583-000K	1
2.5×2×5 (50–125)	7.5 (5.5)			
3×2.5×5 (65–125)	10.0 (7.5)			

PUMP PARTS KITS

KIT PART NUMBERS

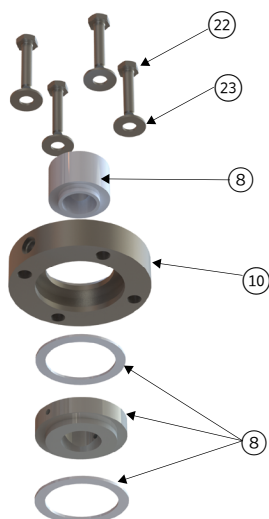
DESIGN ENVELOPE 4300 & 4322

PUMP SIZE	POWER hp (kW)	FRAME	PART NUMBER	QTY REQ.
1.25×1.25×5 (32-125)	0.3(0.25)	71	8428581-000K	1
1.5×1.5×5 (40-125)	0.5(0.37)			
2×2×5 (50-125)	0.75(0.55)			
2.5×2.5×5 (65-125)	1.0(0.75)			
3×3×5 (80-125)	1.5(1.1)			
1.25×1.25×5 (32-125)	2.0(1.5)	90S	8428581-000K	1
1.5×1.5×5 (40-125)	1.0 (0.75)			
2×2×5 (50-125)	1.5 (1.1)			
2.5×2.5×5 (65-125)	2.0 (1.5)			
3×3×5 (80-125)				
1.25×1.25×5 (32-125)	2.0 (1.5)	90	8428582-000K	1
1.5×1.5×5 (40-125)	3.0(2.2)			
2×2×5 (50-125)	4.0 (3.0)			
2.5×2.5×5 (65-125)	5.5 (4.0)			
3×3×5 (80-125)	7.5 (5.5)			
1.25×1.25×5 (32-125)	10.0 (7.5)	112	8428583-000K	1
1.5×1.5×5 (40-125)	5.5 (4)			
2×2×5 (50-125)	7.5 (5.5)			
2.5×2.5×5 (65-125)	10.0 (7.5)			
3×3×5 (80-125)				

PUMP PARTS KITS

MECHANICAL SEAL KIT

DESIGN ENVELOPE 4300, 4322 & 4200H



KIT CONTENTS

ITEM	DESCRIPTION
(25)	Bushing (not shown)
(8)	Outside Mechanical Seal
(10)	Seal Cover
(22)	Seal Cover Capscrew
(23)	Seal Cover Capscrew Washer

Manu Code	C-SSC AB ₂	AC-SSC AB ₂
Seal Type	AB ₂	
Rotary	Resin Impregnated Carbon	Antimony Loaded Carbon
Seat	Sintered Silicon Carbide	
O-Rings and Elastomer	Viton	
Legend (Refer App.guide)	A1-2	A1-3

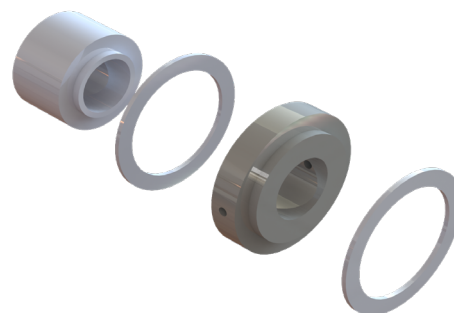
NOTE:

- A. Resin bonded carbon-default selection for Canada, US, India, China, APR and ME.
- B. Antimony Loaded Carbon- default selection for UK & Europe

REPLACEMENT SEAL

DESIGN ENVELOPE 4300 & 4322

PUMP SIZE	PART NUMBER		QTY REQ.
	A1-2	A1-3	
1.25×1.25×5 (32-125)	8975002-324	8975002-325	1
3×3×5 (80-125)	8975002-324	8975002-325	1
2×2×5 (50-125)	8975002-324	8975002-325	1
2.5×2.5×5 (65-125)	8975002-324	8975002-325	1



DESIGN ENVELOPE 4200H

PUMP SIZE	PART NUMBER		QTY REQ.
	A1-2	A1-3	
2×1.5×5 (40-125)	8975002-324	8975002-325	1
2.5×2×5 (50-125)	8975002-324	8975002-325	1
3×2.5×5 (65-125)	8975002-324	8975002-325	1

PUMP PARTS KITS

REPLACEMENT SEAL KIT

KIT PART NUMBERS

DESIGN ENVELOPE 4300 & 4322

PUMP SIZE	PART NUMBER		QTY REQ.
	A1-2	A1-3	
1.25×1.25×5 (32-125)	8975002-324K	8975002-325K	1
3×3×5 (80-125)	8975002-324K	8975002-325K	1
2×2×5 (50-125)	8975002-324K	8975002-325K	1
2.5×2.5×5 (65-125)	8975002-324K	8975002-325K	1

DESIGN ENVELOPE 4200H

PUMP SIZE	PART NUMBER		QTY REQ.
	A1-2	A1-3	
2×1.5×5 (40-125)	8975002-324K	8975002-325K	1
2.5×2×5 (50-125)	8975002-324K	8975002-325K	1
3×2.5×5 (65-125)	8975002-324K	8975002-325K	1

CANADA, US, INDIA, CHINA, APR AND ME & UK EXPORT

APPLICATION GUIDE						
Fluid	<200F			>200F		
	<=2000PPM	>2000PPM	>4000PPM	<=2000PPM	>2000PPM	>4000PPM
Potable Water	A1-2	No potable water for this application				
Non-Potable Water	A1-2	A1-2	NCP	A1-2	A1-2	NCP
Glycol > 30%	A1-2	A1-2	NCP	A1-2	A1-2	NCP
All Other	A1-2	A1-2	NCP	A1-2	A1-2	NCP

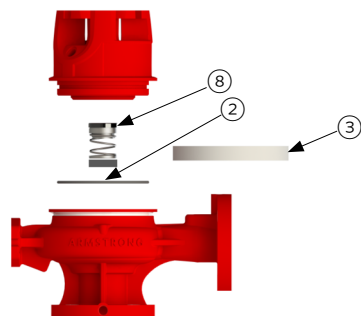
UK & EUROPE

APPLICATION GUIDE						
Fluid	<200F			>200F		
	<=2000PPM	>2000PPM	>4000PPM	<=2000PPM	>2000PPM	>4000PPM
Potable Water	A1-3	No potable water for this application				
Non-Potable Water	A1-3	A1-3	NCP	A1-3	A1-3	NCP
Glycol > 30%	A1-3	A1-3	NCP	A1-3	A1-3	NCP
All Other	A1-3	A1-3	NCP	A1-3	A1-3	NCP

PUMP PARTS KITS

MECHANICAL SEAL KIT

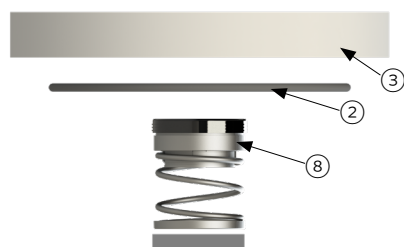
DESIGN ENVELOPE 4380, 4372 & 4280



KIT CONTENTS

ITEM	DESCRIPTION
②	Casing O-ring
⑧	Mechanical Seal Kit
③	V-Clamp Ring

REPLACEMENT SEAL KIT



Manu Code	C-SSC L EPSS 2A	ACSSC O EPSS 2A	SSCSSC L EPSS 2A
Seal Type	2A		
Rotary	Resin Impregnated Carbon	Antimony Loaded Carbon	Sintered Silicon Carbide
Seat	Sintered Silicon Carbide		
L-Cups or O-Rings and Elastomer	EPDM (L-Cup)	EPDM (O-Ring)	EPDM (L-Cup)
Legend (Refer App.guide)	L1-A	H3-A	L2-A

KIT CONTENTS

ITEM	DESCRIPTION
②	Casing O-ring
⑧	Mechanical Seal Kit
③	V-Clamp Ring

NOTE:

- A. Resin bonded carbon-default selection for Canada, US, India, China, APR and ME.
- B. Antimony Loaded Carbon- default selection for UK & Europe

DESIGN ENVELOPE 4380, 4372

PUMP SIZE	PART NUMBER			QTY REQ.
	L1-A	H3-A	L2-A	
1×1×3 (25-80)	89975000-900K	89975000-904K	—	1
1.5×1.5×3 (40-80)	89975000-900K	89975000-904K	—	1
1.25×1.25×5 (32-125)	89975000-920K	89975000-924K	—	1
1.5×1.5×5 (40-125)	89975000-920K	89975000-924K	—	1
2×2×5 (50-125)	89975000-920K	89975000-924K	—	1
2.5×2.5×5 (65-125)	89975000-920K	89975000-924K	—	1
3×3×5 (80-125)	89975000-920K	89975000-924K	—	1

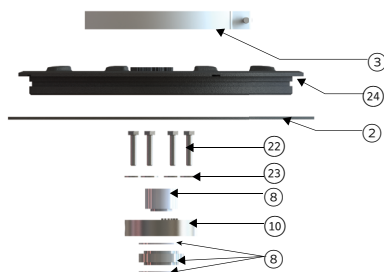
DESIGN ENVELOPE 4280

PUMP SIZE	PART NUMBER			QTY REQ.
	L1-A	H3-A	L2-A	
1.5×1.25×3 (32-80)	89975000-900K	89975000-904K	—	1
2×1.5×5 (40-125)	89975000-920K	89975000-924K	—	1
2.5×2×5 (50-125)	89975000-920K	89975000-924K	—	1
3×2.5×5 (65-125)	89975000-920K	89975000-924K	—	1

PUMP PARTS KITS

MECHANICAL SEAL AND BLANKING PLATE REPLACEMENT KIT

DESIGN ENVELOPE 4322



Manu Code	C-SSC AB2	AC-SSC AB2
Seal Type	AB2	
Rotary	Resin Impregnated Carbon	Antimony Loaded Carbon
Seat	Sintered Silicon Carbide	
O-Rings and Elastomer	Viton	
Legend (Refer App.guide)	A1-2	A1-3

KIT CONTENTS

ITEM	DESCRIPTION
②④	Blanking Plate
②	Casing O-ring
⑧	Outside Mechanical Seal
⑩	Seal Cover
②②	Seal Cover Capscrew
②③	Seal Cover Capscrew Washer
③	V-Clamp Ring

KIT PART NUMBERS

PUMP SIZE	PART NUMBER		QTY REQ.
	A1-2	A1-3	
1.25×1.25×5 (32-125)	880000-008K	880000-009K	1
3×3×5 (80-125)	880000-008K	880000-009K	1
2×2×5 (50-125)	880000-008K	880000-009K	1
2.5×2.5×5 (65-125)	880000-008K	880000-009K	1
3×3×5 (80-125)	880000-008K	880000-009K	1

NOTE:

- A. Resin bonded carbon-default selection for Canada, US, India, China, APR and ME.
- B. Antimony Loaded Carbon- default selection for UK & Europe

CANADA, US, INDIA, CHINA, APR AND ME & UK EXPORT

APPLICATION GUIDE						
Fluid	<200F			>200F		
	<=2000PPM	>2000PPM	>4000PPM	<=2000PPM	>2000PPM	>4000PPM
Potable Water	A1-2	No potable water for this application				
Non-Potable Water	A1-2	A1-2	NCP	A1-2	A1-2	NCP
Glycol > 30%	A1-2	A1-2	NCP	A1-2	A1-2	NCP
All Other	A1-2	A1-2	NCP	A1-2	A1-2	NCP

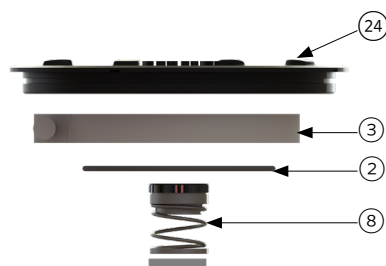
UK & EUROPE

APPLICATION GUIDE						
Fluid	<200F			>200F		
	<=2000PPM	>2000PPM	>4000PPM	<=2000PPM	>2000PPM	>4000PPM
Potable Water	A1-3	No potable water for this application				
Non-Potable Water	A1-3	A1-3	NCP	A1-3	A1-3	NCP
Glycol > 30%	A1-3	A1-3	NCP	A1-3	A1-3	NCP
All Other	A1-3	A1-3	NCP	A1-3	A1-3	NCP

PUMP PARTS KITS

MECHANICAL SEAL AND BLANKING PLATE REPLACEMENT KIT

DESIGN ENVELOPE 4372



Manu Code	C-SSC L EPSS 2A	ACSSC O EPSS 2A	SSCSSC L EPSS 2A
Seal Type	2A		
Rotary	Resin Impregnated Carbon	Antimony Loaded Carbon	Sintered Silicon Carbide
Seat	Sintered Silicon Carbide		
L-Cups or O-Rings and Elastomer	EPDM (L-Cup)	EPDM (O-Ring)	EPDM (L-Cup)
Legend (Refer App.guide)	L1-A	H3-A	L2-A

KIT CONTENTS

ITEM	DESCRIPTION
②④	Blanking Plate
②	Casing O-ring
⑧	Mechanical Seal Kit
③	V-Clamp Ring

NOTE:

- A. Resin bonded carbon-default selection for Canada, US, India, China, APR and ME.
- B. Antimony Loaded Carbon- default selection for UK & Europe

KIT PART NUMBERS

PUMP SIZE	PART NUMBER			QTY REQ.
	L1-A	H3-A	L2-A	
1×1×3 (25-80)	880000-004K	880000-005K	—	1
1.5×1.5×3 (40-80)	880000-004K	880000-005K	—	1
1.25×1.25×5 (32-125)	880000-006K	880000-007K	—	1
1.5×1.5×5 (40-125)	880000-006K	880000-007K	—	1
2×2×5 (50-125)	880000-006K	880000-007K	—	1
2.5×2.5×5 (65-125)	880000-006K	880000-007K	—	1
3×3×5 (80-125)	880000-006K	880000-007K	—	1

CANADA, US, INDIA, CHINA, APR AND ME

APPLICATION GUIDE						
Fluid	<200F			>200F		
	<=2000PPM	>2000PPM	>4000PPM	<=2000PPM	>2000PPM	>4000PPM
Potable Water	L1-A	No potable water for this application				
Non-Potable Water	L1-A	L2-A	NCP	H3-A	L2-A	NCP
Glycol > 30%	L2-A	NCP	NCP	L2-A	L2-A	NCP
All Other	L1-A	L2-A	NCP	H3-A	L2-A	NCP

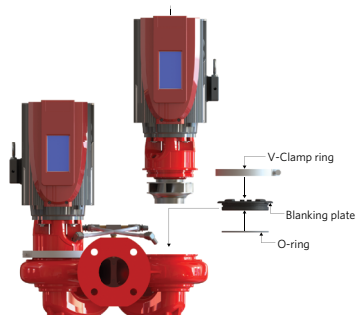
UK AND EUROPE

APPLICATION GUIDE						
Fluid	<200F			>200F		
	<=2000PPM	>2000PPM	>4000PPM	<=2000PPM	>2000PPM	>4000PPM
Potable Water	L1-A	No potable water for this application				
Non-Potable Water	H3-A	L2-A	NCP	H3-A	L2-A	NCP
Glycol > 30%	L2-A	L2-A	NCP	L2-A	L2-A	NCP
All Other	H3-A	L2-A	NCP	H3-A	L2-A	NCP

PUMP PARTS KITS

BLANKING PLATE KIT

DESIGN ENVELOPE 4322 & 4372

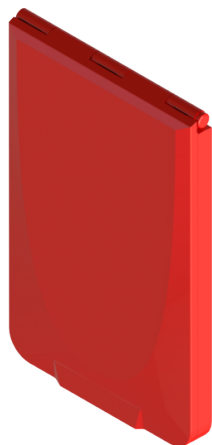


KIT PART NUMBERS

PUMP SIZE	PART NUMBER	QTY REQ.
1×1×3 (25–80)	880000–002K	1
1.5×1.5×3 (40–80)	880000–002K	1
1.25×1.25×5 (32–125)	880000–001K	1
1.5×1.5×5 (40–125)	880000–001K	1
2×2×5 (50–125)	880000–001K	1
2.5×2.5×5 (65–125)	880000–001K	1
3×3×5 (80–125)	880000–001K	1

TOUCH SCREEN COVER REPLACEMENT KIT

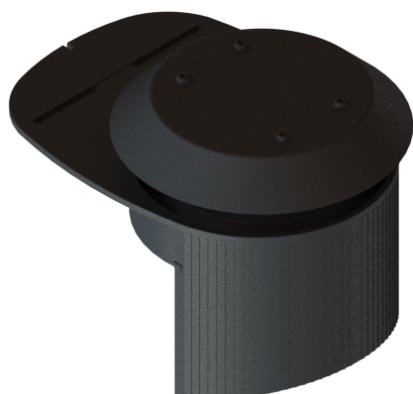
DESIGN ENVELOPE 4300, 4380, 4322, 4372, 4200H & 4280



FRAME SIZE	PART NUMBER	QTY REQUIRED
71/90S	880103–000	1
90	880103–000	1
112	880103–000	1

WEATHER SHIELD REPLACEMENT KIT

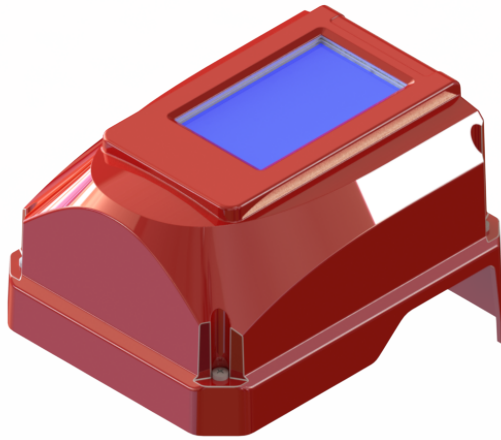
DESIGN ENVELOPE 4300, 4380, 4322, 4372



FRAME SIZE	PART NUMBER	QTY REQUIRED
71	880103–001	1
90/90S	880103–002	1
112	880103–003	1

PUMP PARTS KITS

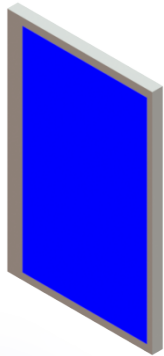
DESIGN ENVELOPE PUMP CONTROLLER (DEPC) PARTS KIT



DESIGN ENVELOPE 4300, 4380, 4322, 4372, 4200H & 4280

FRAME SIZE	PART NUMBER	QTY REQUIRED	DESCRIPTION
71	880100-011	1	Indoor
71	880100-012	1	Outdoor
90/90S	880100-005	1	Indoor/Outdoor
112	880100-002	1	Indoor/Outdoor
IVS 102	880100-006	1	Indoor/Outdoor

IVS102 DEPC SCREEN REPLACEMENT KIT



PART NUMBER	QTY REQUIRED
880100-009	1

DESIGN ENVELOPE STRAIN RELIEF PART

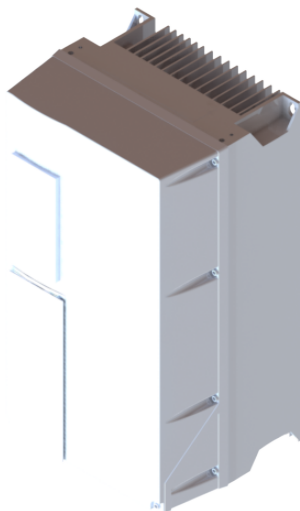
PART NUMBER	DESCRIPTION	QTY REQUIRED
8428724-G12	IECM 71 strain relief 12"lng	1

IVS102 DEPC RETROFIT KIT

PART NUMBER	QTY REQUIRED
880100-008	1

PUMP PARTS KITS

IVS DEPC COVER ASSEMBLY



IVS DEPC COVER	PART NUMBER	QTY REQUIRED	DESCRIPTION
A5	880101-0A5	1	Cover with disconnect
B1	880101-0B1	1	Cover with disconnect
B2	880101-0B2	1	Cover with disconnect
C1	880101-0C1	1	Cover with disconnect
C2	880101-0C2	1	Cover with disconnect
A5	880100-0A5	1	Cover with no disconnect
B1	880100-0B1	1	Cover with no disconnect
B2	880100-0B2	1	Cover with no disconnect
C1	880100-0C1	1	Cover with no disconnect
C2	880100-0C2	1	Cover with no disconnect

IVS102 COVER REWORK KIT

PART NUMBER	QTY REQUIRED
880100-010	1

FLUSH LINE KITS

DESIGN ENVELOPE STANDARD FLUSH LINE SPARE/REPLACEMENT PARTS KIT

4200H



4300, 4322, 4380 & 4372



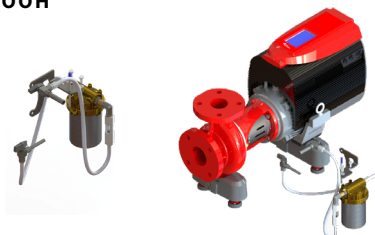
KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-010K	1	71/90/112	4200H	2×1.5×5 (40–125)	Elbow-ST 90° SS 316 ¼NPT	1
				2.5×2×5 (50–125)	Adapter-s SS 0.5" JICM-0.25"NPTM	
				3×2.5×5 (65–125)	Hose-braid assy s L=16" W/304	
880000-011K	1	71/90/112	4300	1.25×1.25×5 (32–125)	Nipple SS304 ¼NPT×2.500"	1
				2×2×5 (50–125)	Tee-90° SS304 ¼NPT	
				2.5×2.5×5 (65–125)	Vent-air SS316 ¼NPT	
				3×3×5 (80–125)	Adapter-s SS 0.5" JICM-0.25"NPTM	
				1.5×1.5×5 (40–125)	Hose-braid assy s L=16" W/304	
880000-013K	1	71/90/112	4380	1.5×1.5×3 (40–80)	Nipple SS304 ¼NPT×2.500"	1
					Tee-90° SS304 ¼NPT	
					Pipe plug ¼NPT SST 3000#	
					Adapter-s SS 0.5" JICM-0.25"NPTM	
					Hose-braid assy s L=15" W/304	
880000-014K	1	71/90/112	4380	1.25×1.25×5 (32–125) 1.5×1.5×5 (40–125) 2×2×5 (50–125)	Nipple SS304 ¼NPT×2.500"	1
					Elbow-90° SS304 ¼"NPT	
					Adapter-s SS 0.5" JICM-0.25"NPTM	
					Hose-braid assy s L=16" W/304	
880000-015K	1	71/90/112	4380	2.5×2.5×5 (65–125) 3×3×5 (80–125)	Elbow-ST 90° SS316 ¼NPT	1
					Adapter-s SS 0.5" JICM-0.25"NPTM	
					Hose-braid assy s L=19" W/304	
880000-016K	1	71/90/112	4322	1.25×1.25×5 (32–125) 1.5×1.5×5 (40–125) 2×2×5 (50–125) 3×3×5 (80–125)	Nipple SS304 ¼NPT×2.500"	1
					Cross-90° SST ¼NPT	
					Vent-air SS316 ¼NPT	
					Nipple SS304 ¼NPT×1.500"	
					Valve-ball ang 304 ¼×¼NPTF	
					Adapter-s SS 0.5" JICM-0.25"NPTM	
					Hose-braid assy s L=19" W/304	
880000-017K	1	71/90/112	4372	1.5×1.5×3 (40–80)	Adapter SST ¼FNPT-½MNPT	1
					Nipple SS304 ¼NPT×2.500"	
					Tee-90° SS304 ¼NPT	
					Nipple SS304 ¼NPT×1.500"	
					Valve-ball ang 304 ¼×¼NPTF	
					Adapter-s SS 0.5" JICM-0.25"NPTM	
					Hose-braid assy s L=9" W/304	
					Elbow-ST 90° SS316 ¼NPT	

FLUSH LINE KITS

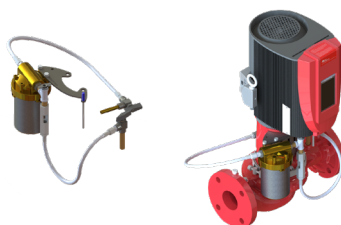
KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-018K	1	71/90/112	4372	1.25×1.25×5 (32-125) 1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Nipple ss304 ¼NPT×2.500"	1
					Tee-90° ss304 ¼NPT	
					Nipple ss304 ¼NPT×1.500"	
					Valve-ball ang 304 ¾×¾NPTF	
					Adapter-s ss 0.5" JICM-0.25"NPTM	
					Hose-braid assy s L=9" w/304	
					Elbow-ST 90° ss316 ¼NPT	

FLUSH LINE - SEDIMENT FILTER W/ SIGHT FLOW INDICATOR PARTS KIT

4200H



4300 & 4322



4380/4372 (SUPPLIED LOOSE)



KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-019K	1	71	4200H	2×1.5×5 (40-125) 2.5×2×5 (50-125) 3×2.5×5 (65-125)	Nipple ss304 ¼NPT×2.500"	1
					Valve-ball ang 304 ¾×¾NPTF	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Hose-braid assy s L=20" w/304	1
					Flow ind-sight ¼NPT SST	1
					Nipple ss304 ¼NPT×1.500"	1
880000-020K	1	90			Elbow-90°ss304 ¼" NPT	1
					Nipple ss304 ¼NPT×1.500"	1
					Bushing-hex ss304 ½×¾NPT	1
					Filter HSG ¼" NPT 300# SST	1
					Filter-cartridge 275F	1
					Bracket-filter 5" ES IEC71/90S/112	1
880000-021K	1	112			Lockwasher STL ¼"	2
					Capscw STL ¼-20×0.625"Lg gr2	2
					Bushing-hex ss304 ½×¾NPT	1
					Hose-braid assy s L=19" w/304	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Valve-ball ang 304 ¾×¾NPTF	1
			Nipple ss304 ⅝NPT×2.500"	1		

NOTE:

A. 4380/4372 Parts/Kit supplied Loose.

FLUSH LINE KITS

KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-022K	1	71	4300	1.25×1.25×5 (32-125) 1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Nipple ss304 ¼NPT×2.500"	1
					Valve-ball ang 304 ¼×¼NPTF	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Hose-braid assy s L=20" W/304	1
					Flow ind-sight ¼NPT SST	1
					Nipple ss304 ¼NPT×1.500"	1
					Tee-90° ss304 ¼NPT	1
880000-023K	1	90			Vent-air ss316 ¼NPT	1
					Nipple ss304 ¼NPT×1.500"	1
					Bushing-hex ss304 ½×¼NPT	1
					Filter HSG ¼"NPT 300# SST	1
					Filter-cartridge 275F	1
					Bracket-filter STL IEC71/90/112	1
					Lockwasher STL ¼"	2
880000-024K	1	112			Capscw STL ¼-20×0.625" Lg gr2	2
					Bushing-hex ss304 ½×¼NPT	1
					Hose-braid assy s L=19" W/304	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Valve-ball ang 304 ⅜×⅜NPTF	1
					Nipple ss304 ⅜NPT×2.500"	1
			880000-031K	1	71/90/112	4380/ 4372
Filter-cartridge 275F	1					
Flow ind-sight ¼NPT SST	1					
880000-034K	1	71	4322	1.25×1.25×5 (32-125) 1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Nipple ss304 ¼NPT×2.500"	1
					Tee-90°ss304 ¼NPT	1
					Nipple ss304 ¼NPT×1.500"	1
					Valve-ball STR 304 ¼×¼NPTF	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Hose-braid assy s L=20" W/304	1
					Flow ind-sight ¼NPT SST	1
880000-035K	1	90			Nipple-close ss304 ¼NPT	1
					Tee-90°ss304 ¼NPT	1
					Vent-air ss316 ¼NPT	1
					Nipple-close ss304 ¼NPT	1
					Bushing-hex ss304 ½×¼NPT	1
					Filter HSG ¼"NPT 300# SST	1
					Filter-cartridge 275F	1
880000-036K	1	112			Bracket-filter STL IEC71/90/112	1
					Lockwasher STL ¼"	2
					Capscw STL ¼-20×0.625" Lg gr2	2
					Bushing-hex ss304 ½×¼NPT	1
					Hose-braid assy s L=19" W/304	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
			Valve-ball ang 304 ⅜×⅜NPTF	1		
Nipple ss304 ⅜NPT×2.500"	1					

NOTE:

A. 4380/4372 Parts/Kit supplied Loose.

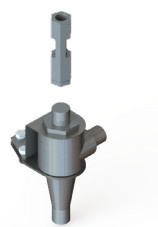
FLUSH LINE KITS

DESIGN ENVELOPE FLUSH LINE - CYCLONE SEPARATOR / SIGHT FLOW INDICATOR (250 PSI) PARTS KIT-NYLON

4300 & 4322



4380/4372 (SUPPLIED LOOSE)



KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-025K	1	71	4300	1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Nipple ss304 ¼NPT x 2.500"	1
					Valve-ball ang 304 ¼x¼NPTF	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Hose-braid assy s L=22" W/304	1
					Bushing-hex ss304 ½x¼NPT	1
					Cplg ss304 ½"NPT	1
					Separator nylon ½NPT 24ofmax	1
					Bracket-separator STL upper	1
					Bracket-separator STL lower	1
					Bracket-filter STL IEC71/90/112	1
880000-026K	1	90			Lockwasher STL ¼"	3
					Capscw STL ¼-20x0.625"Lg gr2	3
					Nut-hex STL ¼-20unc gr2	3
					Elbow-90° ss304 ½NPT	1
					Bushing-hex ss304 ½x¼NPT	1
					Hose-braid assy s L=20" W/304	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Valve-ball ang 304 ¼x¼NPTF	1
					Nipple ss304 ¼NPT x 2.500"	1
					Cplg ss304 ½"NPT	1
880000-027K	1	112			Bushing-hex ss304 ½x¼NPT	1
					Nipple ss304 ¼NPT x 1.500"	1
					Flow ind-sight ¼NPT sst	1
					Nipple ss304 ¼NPT x 1.500"	1
					Tee-90° ss304 ¼NPT	1
					Vent-air ss316 ¼NPT	1
					Hose-braid assy s L=19" W/304	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Valve-ball ang 304 ⅜ x⅜ NPTF	1
					Nipple ss304 ⅜ NPT x 2.500"	1

NOTE:

A. 4380/4372 Parts/Kit supplied Loose.

FLUSH LINE KITS

KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-032K	1	71/90/112	4380/ 4372	1.5×1.5×3 (40-80) 1.25×1.25×5 (32-125)	Separator nylon ½NPT 240fmax	1
				1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Flow ind-sight ¼NPT sst	1
880000-037K	1	71	4322	1.25×1.25×5 (32-125) 1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Nipple ss304 ¼NPT x 2.500"	1
					Tee-90° ss304 ¼NPT	1
					Nipple ss304 ¼NPT x 1.500"	1
					Valve-ball str 304 ¼x¼NPTF	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Hose-braid assy s L=12" W/304	1
					Bushing-hex ss304 ½x¼NPT	1
					Cplg ss304 ½"NPT	1
					Separator nylon ½NPT 240fmax	1
					Bracket-separator STL upper	1
					Bracket-separator STL lower	1
					880000-038K	1
Lockwasher STL ¼"	3					
Capscrew STL ¼-20x 0.625"Lg gr2	3					
Nut-hex STL ¼-20unc gr2	3					
Elbow-90° ss304 ½NPT	1					
Bushing-hex ss304 ½x¼NPT	1					
Hose-braid assy s L=16" W/304	1					
Adapter-s ss 0.5" JICM-0.25"NPTM	1					
Valve-ball ang 304 ¼x¼NPTF	1					
Nipple ss304 ¼NPT x 1.500"	1					
Tee-90° ss304 ¼NPT	1					
Nipple ss304 ¼NPT x 2.500"	1					
880000-039K	1	112			Cplg ss304 ½"NPT	1
					Bushing-hex ss304 ½x¼NPT	1
					Nipple-close ss304 ¼NPT	1
					Flow ind-sight ¼NPT sst	1
					Nipple-close ss304 ¼NPT	1
					Tee-90° ss304 ¼NPT	1
					Vent-air ss316 ¼NPT	1
					Hose-braid assy s L=19" W/304	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Valve-ball ang 304 ⅜ x⅜ NPTF	1
					Nipple ss304 ⅜ NPT x 2.500"	1

NOTE:

A. 4380/4372 Parts/Kit supplied Loose.

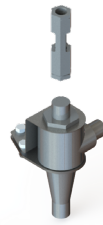
FLUSH LINE KITS

DESIGN ENVELOPE FLUSH LINE - CYCLONE SEPARATOR / SIGHT FLOW INDICATOR(2000 PSI) PARTS KIT-STAINLESS STEEL

4300 & 4322



4380/4372 (SUPPLIED LOOSE)



KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-028K	1	71	4300	1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Nipple ss304 ¼NPT×2.500"	1
					Valve-ball ang 304 ¼×¼NPTF	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Hose-braid assy s L=22" w/304	1
					Bushing-hex ss304 ½×¼NPT	1
					Cplg ss304 ½"NPT	1
					Separator 316ss ½NPT 500fmax	1
					Bracket-separator STL upper	1
					Bracket SST separator upper	1
					Tie-locking SST for separator	1
					Bracket-filter STL IEC71/90/112	1
880000-029K	1	90			Lockwasher STL ¼"	3
					Capscw STL ¼-20×0.625"Lg gr2	3
					Nut-hex STL ¼-20unc gr2	3
					Elbow-90° ss304 ½NPT	1
					Bushing-hex ss304 ½×¼NPT	1
					Hose-braid assy s L=20" w/304	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Valve-ball ang 304 ¼×¼NPTF	1
					Nipple ss304 ¼NPT×2.500"	1
					Cplg ss304 ½"NPT	1
					880000-030K	1
Nipple ss304 ¼NPT×1.500"	1					
Flow ind-sight ¼NPT SST	1					
Nipple ss304 ¼NPT×1.500"	1					
Tee-90° ss304 ¼NPT	1					
Vent-air ss316 ¼NPT	1					
Hose-braid assy s L=19" w/304	1					
Adapter-s ss 0.5" JICM-0.25"NPTM	1					
Valve-ball ang 304 ⅜×⅜ NPTF	1					
Nipple ss304 ⅜ NPT×2.500"	1					

NOTE:

A. 4380/4372 Parts/Kit supplied Loose.

FLUSH LINE KITS

KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-033K	1	71/90/112	4380/ 4372	1.5×1.5×3 (40-80) 1.25×1.25×5 (32-125)	Separator 316ss ½NPT 500fmax	1
				1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Flow ind-sight ¼NPT SST	1
880000-040K	1	71	4322	1.25×1.25×5 (32-125) 1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Nipple ss304 ¼NPT×2.500"	1
					Tee-90° ss304 ¼NPT	1
					Nipple ss304 ¼NPT×1.500"	1
					Valve-ball str 304 ¼×¼NPTF	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
					Hose-braid assy s L=12" w/304	1
					Bushing-hex ss304 ½×¼NPT	1
					Cplg ss304 ½"NPT	1
					Separator 316ss ½NPT 500fmax	1
					Bracket-separator STL upper	1
					Bracket SST separator upper	1
					Tie-locking SST for separator	1
880000-041K	1	90			Bracket-filter STL IEC71	1
					Lockwasher STL ¼"	3
					Capscw STL ¼-20×0.625"Lg gr2	3
					Nut-hex STL ¼-20unc gr2	3
					Elbow-90° ss304 ½NPT	1
					Bushing-hex ss304 ½×¼NPT	1
					Hose-braid assy s L=16" w/304	1
					Adapter-s ss 0.5" JICM-0.25"NPTM	1
880000-042K	1	112			Valve-ball ang 304 ¼×¼NPTF	1
					Nipple ss304 ¼NPT×1.500"	1
					Tee-90° ss304 ¼NPT	1
					Nipple ss304 ¼NPT×2.500"	1
			Cplg ss304 ½"NPT	1		
			Bushing-hex ss304 ½×¼NPT	1		
			Nipple-close ss304 ¼NPT	1		
			Flow ind-sight ¼NPT SST	1		
880000-042K	1	112	Nipple-close ss304 ¼NPT	1		
			Tee-90° ss304 ¼NPT	1		
			Vent-air ss316 ¼NPT	1		
			Hose-braid assy s L=19" w/304	1		
			Adapter-s ss 0.5" JICM-0.25"NPTM	1		
			Valve-ball ang 304 ⅜×⅜ NPTF	1		
			Nipple ss304 ⅜ NPT×2.500"	1		

NOTE:

A. 4380/4372 Parts/Kit supplied Loose.

FLUSH LINE KITS

DESIGN ENVELOPE 50 MICRON SEDIMENT FILTER REPLACEMENT PARTS KIT

4200H



4300 & 4322



KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-043K	1	71	4200H	2×1.5×5 (40-125) 2.5×2×5 (50-125) 3×2.5×5 (65-125)	Filter hsg ¼"NPT 300# SST	1
880000-044K	1	90			Filter-cartridge 275F	1
880000-045K	1	112			Bracket-filter 5" ES IEC71/90S/90/112	1
					Lockwasher STL ¼"	2
					Capscw STL ¼-20×0.625"Lg gr2	2
					Flow ind-sight ¼NPT SST	1
880000-046K	1	71	4300/ 4322	1.25×1.25×5 (32-125) 1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Filter hsg ¼"NPT 300# SST	1
880000-047K	1	90			Filter-cartridge 275F	1
					Bracket-filter STL IEC71/90/112	1
					Lockwasher STL ¼"	2
					Capscw STL ¼-20×0.625"Lg gr2	2
					Flow ind-sight ¼NPT SST	1

DESIGN ENVELOPE CYCLONE SEPARATOR REPLACEMENT PARTS KIT-NYLON

4300 & 4322

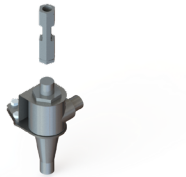


KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-049K	1	71/90/112	4300/ 4322	1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Separator nylon ½NPT 24ofmax	1
					Bracket-separator STL upper	1
					Bracket-separator STL lower	1
					Lockwasher STL ¼"	3
					Capscw STL ¼-20×0.625"Lg gr2	3
					Nut-hex STL ¼-20unc gr2	3
					Flow ind-sight ¼NPT SST	1
					Label	1
					Box	1

FLUSH LINE KITS

DESIGN ENVELOPE CYCLONE SEPARATOR REPLACEMENT PARTS KIT-STAINLES STEEL

4300 & 4322



KIT PART NUMBER	KIT QTY	FRAME SIZE	SERIES	PUMP SIZE	DESCRIPTION	QTY
880000-050K	1	71/90/112	4300/ 4322	1.5×1.5×5 (40-125) 2×2×5 (50-125) 2.5×2.5×5 (65-125) 3×3×5 (80-125)	Separator 316SS ½NPT 500fmax	1
					Bracket-separator STL upper	1
					Bracket SST separator upper	1
					Tie-locking SST for separator	1
					Lockwasher STL ¼"	3
					Capscw STL ¼-20×0.625" Lg gr2	3
					Nut-hex STL ¼-20unc gr2	3
					Flow ind-sight ¼NPT SST	1
					Label	1
					Box	1

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